

Work Order ID 53054

October 22, 2009 11:29:46 AM



Page 1

Item ID: D3901-5

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bar

Start Date: 21/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3901

B

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

LOW WATER JET

1-Cut as per Dwg D3901

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

0.00

B 9-10-26

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

B 9-10-26

(6)

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Page 2

Item ID: D3901-5

Accept



Setup Start



Revision ID: B

Stop



Item Name: Bar

Start Date: 21/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00



2) 5 Oct 10/2009

QC

Memo

0.00

(+6)

✓

Quality Control

150

Identify as per dwg & Stock Location: W/A

0.00



Packaging

Memo

0.00

EL 9-11-5 (X6)

Packaging

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

09/11/06

Quality Control

ME
09-11-05

Picklist Print

October 22, 2009 11:29:50 AM

Page 1

Work Order ID: 53054



Parent Item: D3901-5RevB



Parent Item Name: Bar

Start Date: 21/10/2009

Required Date: 30/10/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304B0.500X012.000		Purchased	No			100	sf	22.9728	0.9347			
304 BAR .500 X 12.00												



B9-10-27

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

22.9728

111722

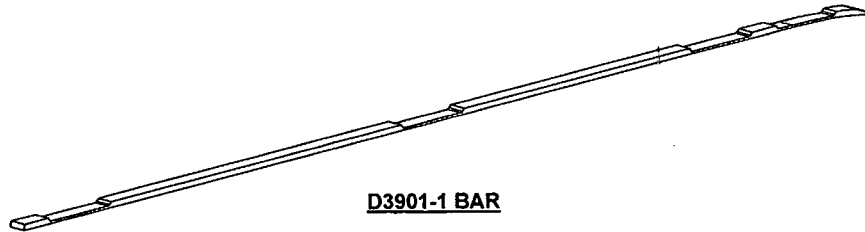
10.9728

112778

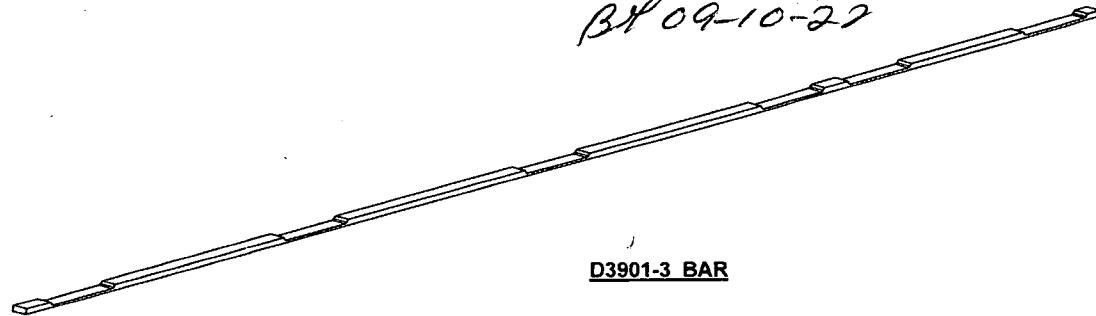
12

111722

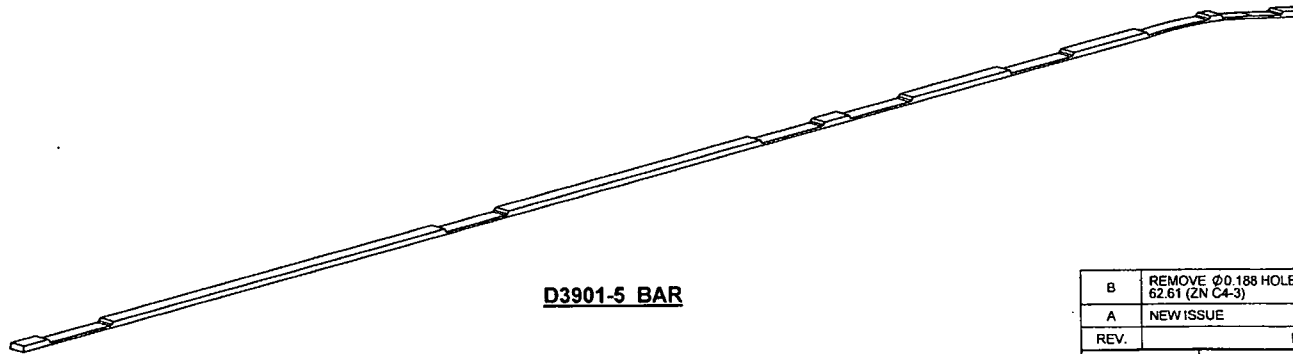
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 58054
BY 09-10-27



D3901-1 BAR



D3901-3 BAR

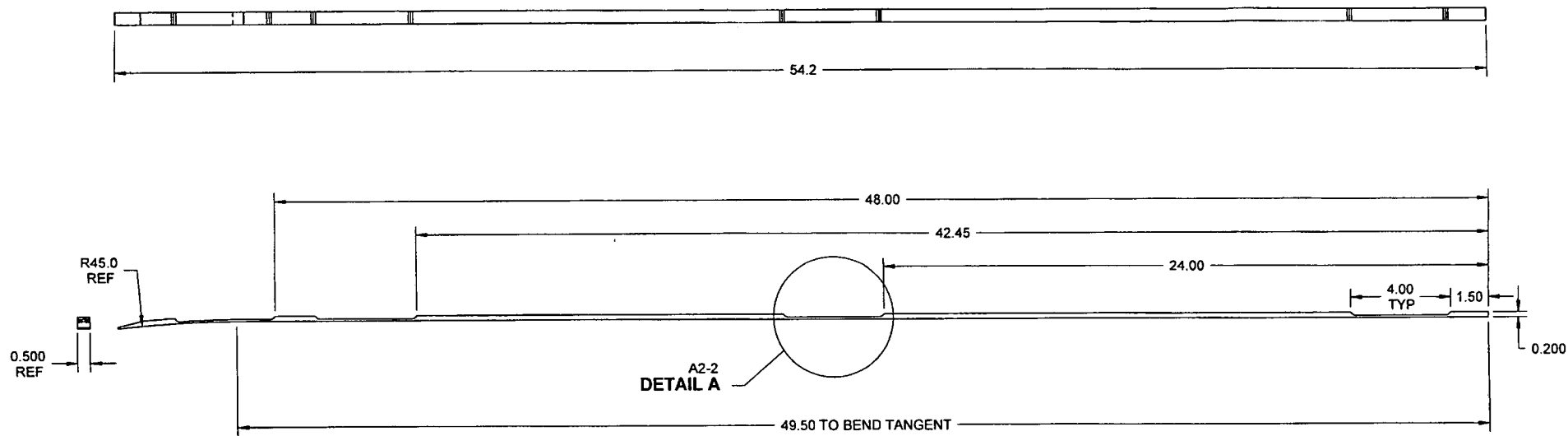


D3901-5 BAR

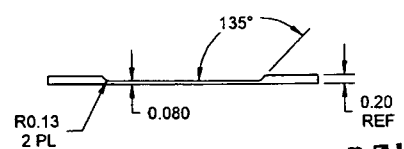
RELEASED
 09/07/15 M

B	REMOVE Ø0.188 HOLES FROM D3901-1/-3/-5; 62.12 WAS 62.61 (ZN C4-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3901	SHEET 1 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	BAR	NTS
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53054



D3901-1 BAR

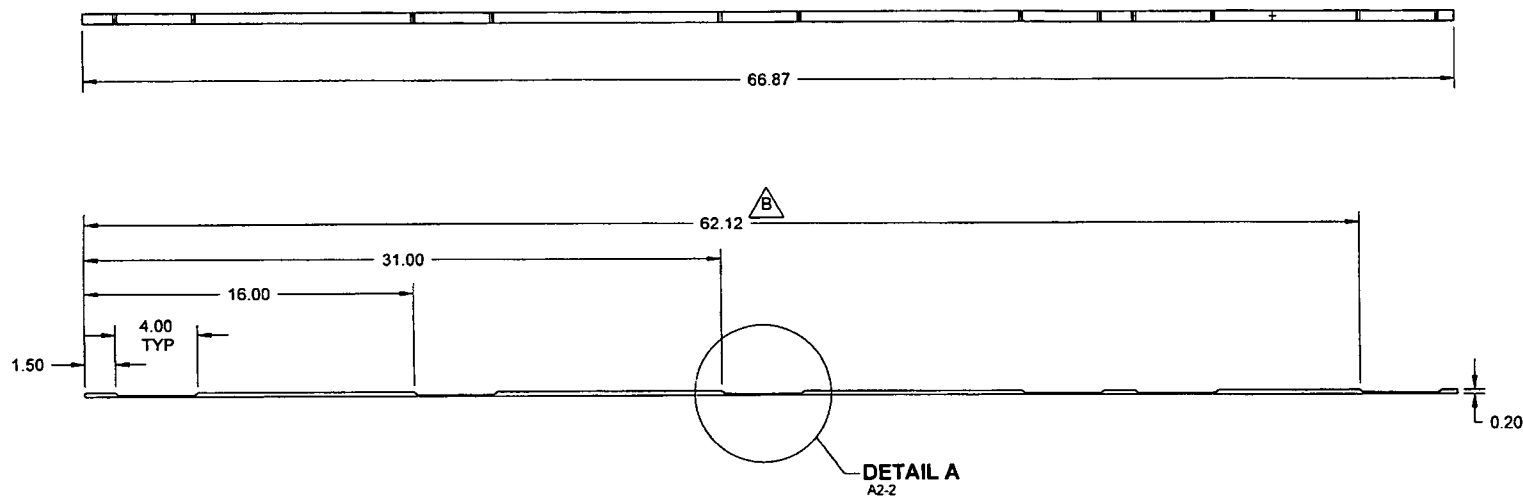


- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK (REF. DART SPEC. M304B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D3901-1 = 1.28 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3901	SHEET 2 OF 4
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RELEASED
10/17/15

53054



D3901-3 BAR

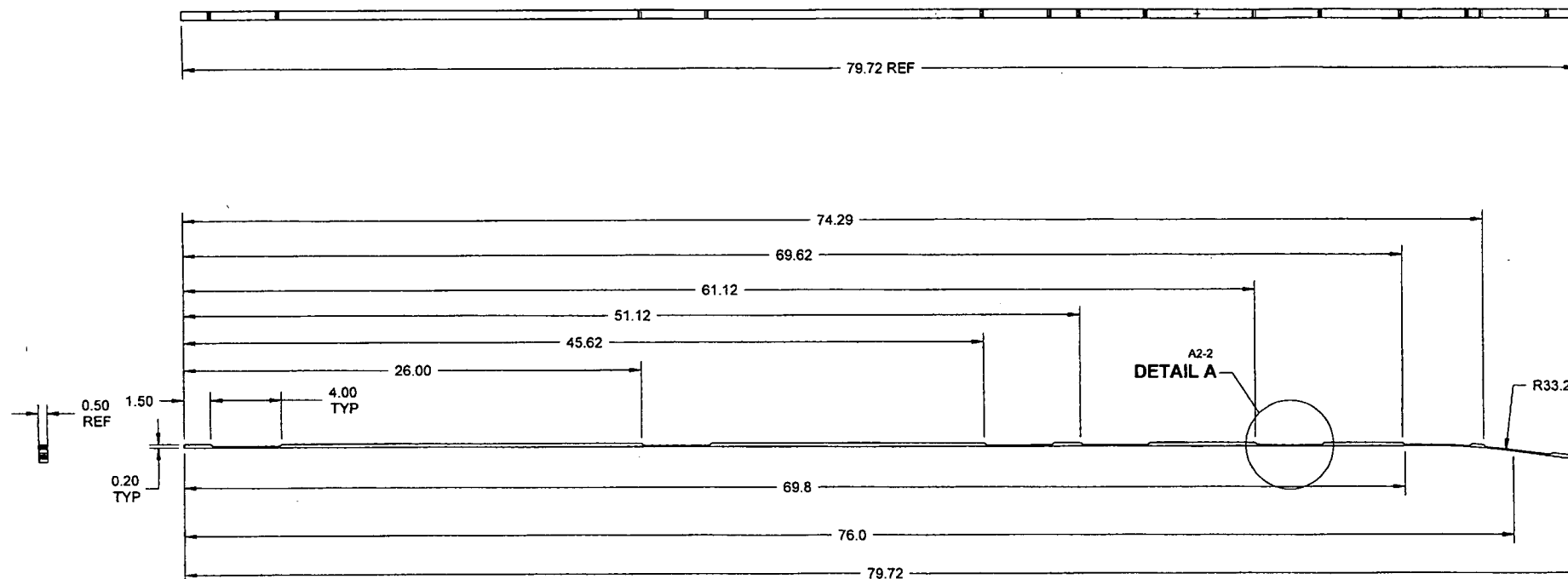
RELEASED
09/07/15

NOTES:

- 1) MATERIAL: A/SI 304/316 STAINLESS STEEL BAR, 0.50 THICK (REF. DART SPEC. M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3901-3 = 1.53 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
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MFG. APPR.	RF	D3901	SHEET 3 OF 4
APPROVED	RF	TITLE	SCALE
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53059



D3901-5 BAR

RELEASED
9/12/30

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.50 THICK (REF. DART SPEC. M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3901-5 = 1.82 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3901	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BAR	NTS
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